

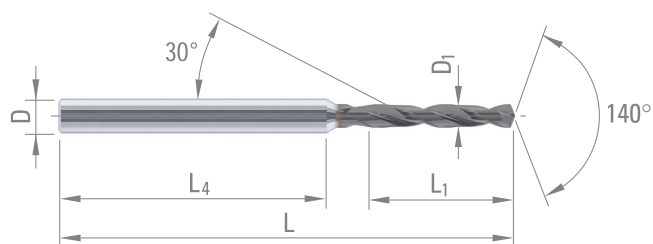
超硬セルフセンタリングツイストドリル DIXI 1147 TiAlNコーティング

$$L_1 = 6.5 \times D_1$$

刃数 Z = 2



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| $D_{1\ h6}$ | L_1 | L_4 | D_{h5} | L | TiAlN |
|-------------|-------|-------|----------|----|--------|
| 0.50 | 3.3 | 29 | 3 | 38 | 960468 |
| 0.55 | 3.6 | 29 | 3 | 38 | 960469 |
| 0.60 | 3.9 | 29 | 3 | 38 | 960470 |
| 0.65 | 4.2 | 33 | 3 | 43 | 960471 |
| 0.70 | 4.6 | 33 | 3 | 43 | 960472 |
| 0.75 | 4.9 | 33 | 3 | 43 | 960473 |
| 0.80 | 5.2 | 32 | 3 | 43 | 960474 |
| 0.85 | 5.5 | 32 | 3 | 43 | 960475 |
| 0.90 | 5.9 | 32 | 3 | 43 | 960476 |
| 0.95 | 6.2 | 32 | 3 | 43 | 960477 |
| 1.00 | 6.5 | 31 | 3 | 43 | 960478 |
| 1.10 | 7.2 | 31 | 3 | 43 | 960479 |
| 1.20 | 7.8 | 37 | 3 | 50 | 960480 |
| 1.30 | 8.5 | 37 | 3 | 50 | 960481 |
| 1.40 | 9.1 | 36 | 3 | 50 | 960482 |
| 1.50 | 9.8 | 35 | 3 | 50 | 960483 |
| 1.60 | 10.4 | 35 | 3 | 50 | 960484 |
| 1.70 | 11.1 | 34 | 3 | 50 | 960485 |
| 1.80 | 11.7 | 34 | 3 | 50 | 960486 |
| 1.90 | 12.4 | 33 | 3 | 50 | 960487 |
| 2.00 | 13.0 | 43 | 4 | 62 | 960137 |
| 2.10 | 13.7 | 42 | 4 | 62 | 960138 |
| 2.20 | 14.3 | 42 | 4 | 62 | 960139 |
| 2.30 | 15.0 | 41 | 4 | 62 | 960140 |
| 2.40 | 15.6 | 41 | 4 | 62 | 960141 |
| 2.50 | 16.3 | 40 | 4 | 62 | 960142 |
| 2.60 | 16.9 | 39 | 4 | 62 | 960143 |
| 2.70 | 17.6 | 39 | 4 | 62 | 960144 |
| 2.80 | 18.2 | 38 | 4 | 62 | 960145 |
| 2.90 | 18.9 | 38 | 4 | 62 | 960146 |
| 3.00 | 19.5 | 37 | 4 | 62 | 960147 |
| 3.10 | 20.2 | 53 | 6 | 79 | 960148 |
| 3.20 | 20.8 | 52 | 6 | 79 | 960149 |
| 3.30 | 21.5 | 51 | 6 | 79 | 960150 |
| 3.40 | 22.1 | 51 | 6 | 79 | 960151 |
| 3.50 | 22.8 | 50 | 6 | 79 | 960152 |
| 3.60 | 23.4 | 50 | 6 | 79 | 966741 |
| 3.75 | 24.4 | 49 | 6 | 79 | 960153 |
| 3.80 | 24.7 | 48 | 6 | 79 | 960154 |
| 3.90 | 25.4 | 47 | 6 | 79 | 961304 |

超硬セルフセンタリングツイストドリル

DIXI 1147 TiAlNコーティング

| D _{1h6} | L ₁ | L ₄ | D _{h5} | L | TiAlN |
|------------------|----------------|----------------|-----------------|-----|--------|
| 4.00 | 26.0 | 47 | 6 | 79 | 960155 |
| 4.10 | 26.7 | 46 | 6 | 79 | 960156 |
| 4.20 | 27.3 | 45 | 6 | 79 | 960157 |
| 4.30 | 28.0 | 45 | 6 | 79 | 960158 |
| 4.40 | 28.6 | 44 | 6 | 79 | 959769 |
| 4.50 | 29.3 | 43 | 6 | 79 | 960159 |
| 4.60 | 29.9 | 43 | 6 | 79 | 960160 |
| 4.70 | 30.6 | 42 | 6 | 79 | 960161 |
| 4.80 | 31.2 | 42 | 6 | 79 | 960162 |
| 4.90 | 31.9 | 41 | 6 | 79 | 960163 |
| | | | | | |
| 5.00 | 32.5 | 50 | 6 | 89 | 959770 |
| 5.10 | 33.2 | 49 | 6 | 89 | 960167 |
| 5.20 | 33.8 | 49 | 6 | 89 | 960169 |
| 5.30 | 33.5 | 48 | 6 | 89 | 960170 |
| 5.40 | 35.1 | 48 | 6 | 89 | 966742 |
| 5.50 | 35.8 | 47 | 6 | 89 | 960171 |
| 5.60 | 36.4 | 46 | 6 | 89 | 960172 |
| 5.70 | 37.1 | 46 | 6 | 89 | 966743 |
| 5.80 | 37.7 | 45 | 6 | 89 | 960173 |
| 5.90 | 38.4 | 44 | 6 | 89 | 966744 |
| | | | | | |
| 6.00 | 39.0 | 44 | 6 | 89 | 960174 |
| 6.10 | 39.7 | 54 | 8 | 102 | 960175 |
| 6.20 | 40.3 | 53 | 8 | 102 | 960176 |
| 6.30 | 41.0 | 53 | 8 | 102 | 960177 |
| 6.35 | 41.3 | 53 | 8 | 102 | 960178 |
| 6.40 | 41.6 | 52 | 8 | 102 | 966745 |
| 6.50 | 42.3 | 51 | 8 | 102 | 960179 |
| 6.60 | 42.9 | 51 | 8 | 102 | 960180 |
| 6.70 | 43.6 | 50 | 8 | 102 | 966747 |
| 6.80 | 44.2 | 50 | 8 | 102 | 960181 |
| 6.90 | 44.9 | 49 | 8 | 102 | 966748 |
| | | | | | |
| 7.00 | 45.5 | 48 | 8 | 102 | 960182 |
| 7.20 | 46.8 | 47 | 8 | 102 | 960183 |
| 7.50 | 48.8 | 45 | 8 | 102 | 960184 |
| 7.80 | 50.7 | 43 | 8 | 102 | 960185 |
| | | | | | |
| 8.00 | 52.0 | 42 | 8 | 102 | 960186 |
| 8.20 | 53.3 | 54 | 10 | 118 | 960187 |
| 8.40 | 54.0 | 54 | 10 | 118 | 960188 |
| 8.50 | 55.3 | 52 | 10 | 118 | 960189 |
| 8.80 | 57.2 | 51 | 10 | 118 | 960190 |
| | | | | | |
| 9.00 | 58.5 | 49 | 10 | 118 | 960191 |
| 9.50 | 61.8 | 46 | 10 | 118 | 960192 |
| 9.80 | 63.7 | 44 | 10 | 118 | 960193 |
| 10.00 | 65.0 | 43 | 10 | 118 | 960194 |



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